



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-648-013BL
Job Sheet 167799



Part No: D206-648-013BL

Job Qty: 4 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by: IPP
REV:C 15.10.09 ADDED BL DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/24/17	11/24/17	0.00	0.00	Start Up Stores/Pkg-1		JAN 28 2018
110	Packaging	4 pcs	11/24/17	11/24/17	0.00	0.00	Packaging1		JAN 29 2018
120	QC	4 pcs	11/24/17	11/24/17	0.00	0.00	QC4		Smk
125	DC	4 pcs	11/24/17	11/24/17	0.00	0.00	DC		Smk
130	Packaging	4 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3		Smk
140	QC21-FG	4 Ea	11/24/17	11/24/17	0.00	0.00	QC21		JAN 30 2016

Part Op 125 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D206-648-013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt 5033453	16 Ea (4 ea)	90-Start up Operation	
D2652	Bushing 5033450	32 Ea (8 ea)	90-Start up Operation	
D3414-041E	Bug 5036290	8 Ea (2 ea)	90-Start up Operation	
MS21043-3	Nut 5033344	16 Ea (4 ea)	90-Start up Operation	
NAS1149C0363R	Washer 5033542	16 Ea (4 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036368

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Ground Handling Wheel Modification

PART NO: D206-648-013BL
Original Serial #: S036368

Revision:
Operation:
Change No:

Start up Operation
CHG002

01/29/18
Job No: 167799



Dart Aerospace Ltd.
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Canada

Master Unit 000168

Tel (613) 632-5200

Containers on Master Unit 000168				
Serial No	Part No	Customer Part No	Status	Quantity
S036297	AN3C37A		Allocated	16
S033450	D2652	D2652	Allocated	32
S036290	D3414-041BL		Allocated	8
S033344	MS21043-3	MS21043-3	Allocated	16
S033342	NAS1149C0363R	NAS1149C0363R	Allocated	16

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/02/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	